

## 2 Stroke Engine

Engine Will Not Start Ensure Fuel tap is ON and Ignition switch is ON						
Fuel level/stale fuel	Check condition and refuel as required					
Correct fuel mixture	Check and replace if required. Ensure fuel and oil has been come from a known source and correct ratio used e.g.: 50:1 (50 parts petrol to 1-part oil)					
Blocked fuel lines and filters	Check and clean as required					
Water in fuel tank	Check and drain as required					
Priming bulb not functioning correctly	Check function, replace if required					
Carburetor blocked or damaged	Check and clean as required					
Faulty ignition switch	Check, repair/replace if required					
Spark plug	Check: - Condition - Function - Gap (check with feeler gauge if required) - Cleanliness					

Spa	Spark Plug Discoloration Chart								
	Oil Fouled	Oil Fouled	Carbon Fouled	Too Cold	Too Cold	Cold or Rich			
		2		7	<b>P</b>				
	Cold or Rich	Cold or Rich	Ok	Ok	Ok	Ok			
			( )						
	Better	Best	Better	Good	Good	Good			
						1			
	Ok	Ok	Slightly Hot	Hot or Lean	Hot or Lean	Hot or Lean			
	Very Hot or Lean	Very Hot or Lean	Very Hot or Lean	Very Hot or Lean	Very Hot or Lean		I		





Engine Running Incorrectly or Misfiring					
Faulty spark plugs	Check (as on previous page)				
Fuel starvation	Check for blocked/kinked fuel lines/hoses/filters				
Incorrect fuel mixture	Check (as on previous page)				
Faulty wiring	Check loose/broken cables and connectors				

## **Fuel Ratio Guide**

Fuel/Oil Ratio	ml/litre	ml/5ltrs	ml/10ltrs	ml/20ltrs
40 to 1	25	125	250	500
45 to 1	22.2	111	222	444
50 to 1	20	100	200	400
55 to 1	18.8	91	182	364
60 to 1	16.7	83.5	167	334
70 to 1	14.3	71.5	143	286
80 to 1	12.5	62.5	125	250
90 to 1	11.1	55.5	111	222
100 to 1	10	50	100	200



